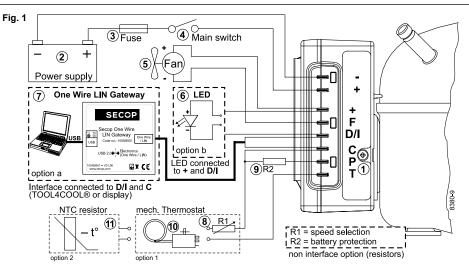


Instructions



High Speed Electronic Unit for BD80F/250GH.2/50K/100CN Compressors, High Start Performance, 101N0390, 12/24V DC



Wire Dimensions DC

Size		Max. I	ength*	Max. length*		
Cross section	AWG	12 oper	2V ation	24V operation		
[mm ²]	[Gauge]	[m] [ft.]		[m]	[ft.]	
6	10	2.5	8	5	16	

*Length between battery and electronic unit

Fig. 2

Standard battery protection settings

12V cut-out	12V cut-in	24V cut-out	24V cut-in
[V]	[V]	[V]	[V]
10.4	11.7	22.8	24.2

Fig. 3

12V cut-out	12V cut-in	24V cut-out	24V cut-in
[V]	[V]	[V]	[V]
10.4	11.7	22.8	24.2

Compressor speed

Electronit unit	Resistor (R1) [Ω]	Motor speed				
Code number	calculated					
	values	[rpm]				
101N0390 with AEO	0	AEO				
	203	2,500				
	451	3,100				
	867	3,800				
	1700	4,400				

Fig. 5

Optional battery protection settings Fig. 4

- pro-manus, pro-manus - mag -						
Resistor (9) kΩ	12V cut-out [V]	12V cut-in [V]	12V max. [V]	24V cut-out [V]	24V cut-in [V]	24V max. [V]
0	9.6	10.9	17.0	21.3	22.7	31.5
1.6	9.7	11.0	17.0	21.5	22.9	31.5
2.4	9.9	11.1	17.0	21.8	23.2	31.5
3.6	10.0	11.3	17.0	22.0	23.4	31.5
4.7	10.1	11.4	17.0	22.3	23.7	31.5
6.2	10.2	11.5	17.0	22.5	23.9	31.5
11	10.5	11.8	17.0	23.0	24.5	31.5
14	10.6	11.9	17.0	23.3	24.7	31.5
18	10.8	12.0	17.0	23.6	25.0	31.5
24	10.9	12.2	17.0	23.8	25.2	31.5
33	11.0	12.3	17.0	24.1	25.5	31.5
47	11.1	12.4	17.0	24.3	25.7	31.5
82	11.3	12.5	17.0	24.6	26.0	31.5
220	9.6	10.9				31.5

ENGLISH

The electronic unit is a dual voltage device. This means that the same unit can be used in both 12V and 24V power supply systems. Maximum voltage is 17V for a 12V system and 31.5V for a 24V power supply system. Max. ambient temperature is 55°C. The electronic unit has a built-in thermal protection which is actuated and stops compressor operation if the electronic unit temperature aets too high.

Installation (Fig.1)

Connect the terminal plug from the electronic unit to the compressor terminal. Mount the electronic unit on the compressor by snapping the cover over the screw head (1).

Power supply

The electronic unit must always be connected directly to the battery poles (2). The electronic unit is protected against reverse battery connection. A fuse (3) must be mounted in the + cable as close to the battery as possible. 30A fuse for 12V and 15A fuse for 24V circuits are recommended. If a main switch (4) is used, it should be rated to a current of min. 30A.

The wire dimensions in Fig. 2 must be observed. Avoid extra junctions in the power supply system to prevent voltage drop from affecting the batteryprotection setting.

Battery protection

The compressor stops and restarts according to the voltage measured on the + and - terminals of the electronic unit. The standard settings appear from Fig. 3

Other settings (Fig. 4) are optional if a R2 resistor (9) is connected between terminals C and P.

Thermostat and speed selection

Either an NTC (electrical thermostat, 11) or a mechanical thermostat (10) can be connected between the terminals C and T

If an NTC is used, the set point and speed can be set via a communication interface between terminals C and D/I.

If a mechanical thermostat is used without any R1 resistor (8), the compressor will adjust its speed to the actual cooling demand (AEO mode). Other fixed compressor speeds in the range between 2,500 and 4,400 rpm can be obtained when a resistor (8) is installed to adjust the current (mA) of the control circuit. Resistor values for various motor speeds appear from Fig. 5.

Fan (optional)

A fan (5) can be connected between the terminals + and F. A 12V fan must be used for both 12V and 24V power supply systems.

The fan output can supply a continous current of $\mathbf{0.5A}_{\mathrm{avg}}.$ A higher current draw is allowed for 2 seconds during start.

Protection against too many start attempts

The electronic is protected against too many start attempts. If more then ten starts occur in an unusual short time, the unit will blink with error code 2 and prevent further starts for 60s. After 60s normal operation will be resumed.

Communication interface (option a)

A PC can be connected through the Secop One Wire/LIN Gateway (7) to the communication interface between terminal D/I and C. The software TOOL4COOL® allows you to create different settings and reads out several measurements. Settings can be copied from one unit to another in mass production.

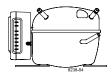
Alternatively a customer specific controller (e.g. display) can be connected to adjust the settings like set point and speed during operation. LED (option b)

A 10mA light emitting diode (LED) (6) can be connected between the terminals + and D/I.

In case the electronic unit records an operational error, the diode will flash a number of times. The number of flashes depends on what kind of operational error was recorded. Each flash will last 1/4 second. After the actual number of flashes there will be a delay with no flashes, so that the sequence for each error recording is repeated every 4 seconds.

Operational errors

Error	Error type
or LED flashes	Can be read out in the software TOOL4COOL®
6	Thermostat failure
	(If the NTC thermistor is short-circuit or has no connection).
5	Thermal cut-out of electronic unit
	(If the refrigeration system has been too heavily loaded, or if the ambient temperature is high, the electronic unit will run too hot).
4	Minimum motor speed error
	(If the refrigeration system is too heavily loaded, the motor cannot maintain minimum speed at approximately 1,850 rpm).
3	Motor start error
	(The rotor is blocked or the differential pressure in the refrigeration system is too high (>5 bar)).
2	Too many start attempts or fan over current
	(Too many compressor or fan starts in short time
	or fan current higher than 0.5A _{avg}).
1	Battery protection cut-out
	(The voltage is outside the cut-out setting).



InstructionsElectronic Units for BD Compressors



UL/CB/VDE Approvals for BD Compressors

Approved Compressor - Electronic Unit Combinations

Compressors		Electronic Units						
		Standard	AEO	High speed	Solar	AC/DC converter	Automotive	Telecommunication
		101N0212	101N0340	101N0390	101N0420	101N0510	101N0650	101N0732
BD35F mm	101Z0200		UL / CB / VDE		CB / VDE	UL / VDE	UL / CB / VDE	
BD35F inch	101Z0204		UL / CB / VDE		CB / VDE	UL / VDE	UL / CB / VDE	
BD35F-B	101Z0205		UL / CB / VDE		CB / VDE	UL / VDE	UL / CB / VDE	
BD35F-HD.2	101Z0216						UL / CB / VDE	
BD35K (R600a)	101Z0211		UL / CB / VDE		CB / VDE	CB / VDE	UL / CB / VDE	
BD50F mm	101Z1220		UL / CB / VDE			UL / VDE	UL / CB / VDE	
BD50F inch	101Z0203		UL / CB / VDE			UL / VDE	UL / CB / VDE	
BD50K (R600a)	101Z0213							
BD80F	101Z0280							
BD80CN (R290)	101Z0403		UL / CB / VDE			UL	UL / CB / VDE	
BD100CN (R290)	101Z0401							
BD250GH.2 (12/24V)	101Z0406							
BD250GH.2 (48V)	101Z0405							UL

UL / CB / VDE	= Combination possible, UL, CB or VDE approva
	= Combination possible, but no approval
	= Combination not possible