



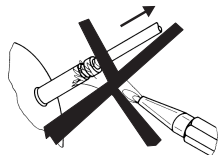
Instructions for Electronic Units  
are available for download on  
[www.secop.com](http://www.secop.com)



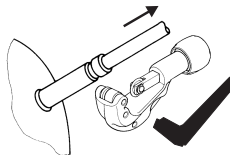
# BD Compressors



## Service/Repair



8545



R290



R600a

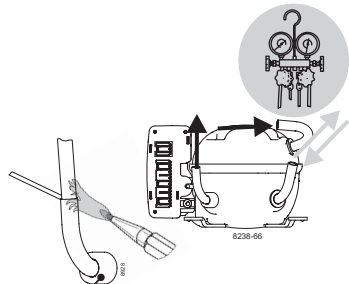


R170



R1234yf

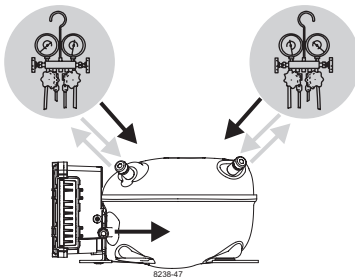
### BD Nano



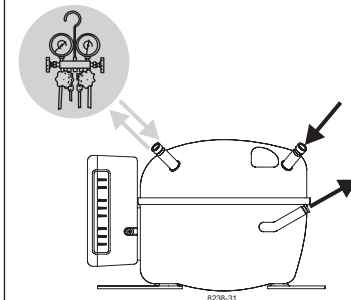
**! max. 150°C/302°F !  
at socket**  
brazing solder: silver with flux

Do not heat up the bottom of the discharge  
connector directly.  
Do not braise longer than 10 seconds and  
wait for 5 minutes for the next soldering  
attempt (Product Bulletin DES.N.101.M1).

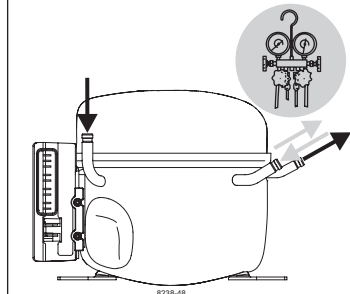
### BD Micro



### BD P-Housing



### BD T-Housing



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